

Date: Wednesday, 9/26/2007 7:56:06 AM  
User: Kim Johnston

Process Sheet

SPLIT

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : SADDLE BILLET
Job Number : 34874	
Estimate Number : 10034	
P.O. Number :	Part Number : D6101005
This Issue : 9/26/2007 S.O. No. :	Drawing Number : D6101 REV A
Prsht Rev. : NC	Project Number : N/A
First Issue : 1/1 Type : MACHINED PARTS	Drawing Revision : A
Previous Run : 31388	Material :
Written By : <u>[Signature]</u>	Due Date : 10/26/2007 Qty: 300 Um: Each
Checked & Approved By : <u>[Signature]</u>	
Comment : Est. A: 01.05.04 New Issue EC	

Additional Product

Job Number: 

Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	PG	PURCHASING
-----	----	------------

Comment: PURCHASING

- Issue P/O: 41685
- a) Description: Alluminum billet
- b) 5.00" x 8.250" x 2.50" thick
- c) Tolerance on all dimensions are +0.030"/-0.000"
- d) Grain direction along 5.00" length
- e) Material: 7075-T7351 (QQ-A-250/12)
- f) Material certification required

C 207107124

300

2.0	D6101005P	7075-T7351 8.25X5.0X2.5
-----	-----------	-------------------------

Comment: Qty.: 1.0000 Each(s)/Unit Total : 300.0000 Each(s)  
7075-T7351 8.25X5.0X2.5

3.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------

Comment: PACKAGING RESOURCE #1  
Receive & Inspect For Transit Damage  
Ensure material certification is attached

12/10/28 (50)

12/8/31 100  
12/8/24

4.0	QC6	DIMENSIONAL CHECK
-----	-----	-------------------

Comment: DIMENSIONAL CHECK  
Ensure Material certification comply to Dwg D6101

9/26/07 09/02/02

(50)





Date: Wednesday, 9/26/2007 7:56:05 AM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SADDLE BILLET

Job Number: 34874

Part Number: D6101005

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

*Per 9/10/02 per PARTIE*

*MF 09/02/02*

*(50)*

6.0

QC21

FINAL INSPECTION/W/O RELEASE



*09/02/02*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



*MF*

*09-02-02*



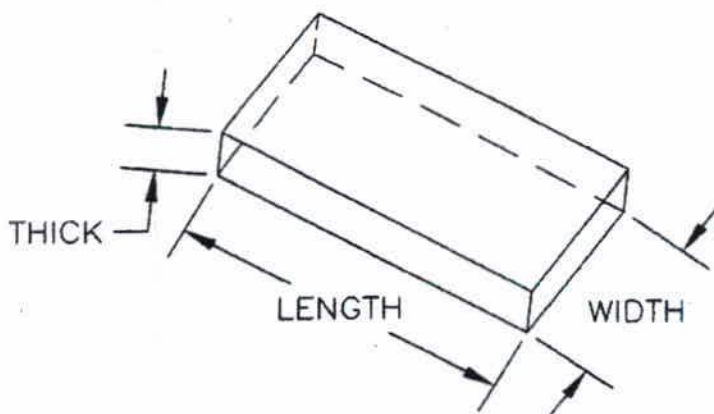




DESIGN CP	DRAWN BY CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED S	DRAWING NO. D6101	Rev. A SHEET 1 OF 1
DATE 01.03.30		TITLE SADDLE BILLET, 7075	SCALE NTS
A	01.03.30	NEW ISSUE	

## SPECIFICATION CONTROL DRAWING

RELEASED  
01.04.23 CP



PURCHASE MATERIAL ACCORDING TO THE FOLLOWING TABLE. SPECIFY ALLOY, LENGTH x WIDTH x THICK (+0.030/-0.000), AND GRAIN DIRECTION AS SHOWN.

TOLERANCES ON ALL DIMENSIONS ARE +0.030/-0.000.

ALL DIMENSIONS ARE IN INCHES.

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 34874

Part No.	Alloy	Length	Width	Thick	Grain Direction
D6101-001	7075-T7351 (QQ-A-250/12)	6.000	6.250	2.000	Along 6.000 Length
D6101-003	7075-T7351 (QQ-A-250/12)	7.875	6.250	2.000	Along 7.875 Length
D6101-005	7075-T7351 (QQ-A-250/12)	5.000	8.250	2.500	Along 5.000 Length
D6101-007	7075-T7351 (QQ-A-250/12)	7.750	8.250	2.500	Along 7.750 Length
D6101-009	7075-T7351 (QQ-A-250/12)	8.700	8.250	2.500	Along 8.700 Length
D6101-011	7075-T7351 (QQ-A-250/12)	9.700	8.250	2.500	Along 9.700 Length
D6101-013	7075-T7351 (QQ-A-250/12)	10.100	8.250	2.500	Along 10.10 Length

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A. M. CASTLE &amp; Co.

755230

CUSTOMER REQUISITION NUMBER

CUSTOMER ORDER NUMBER

4685

ACCO'S IT

SALES

TERR

SHIP VIA

91037

200

50

PURCHASING AGENT

LINDA LACELLE

PHONE

613 632-3336

HC

TAX

NO ORD

1

C/C

DELIVERY ZONE

F.O.B.

PREPAID

BILL

B/L NUMBER

SHIP TO:

DART AEROSPACE LTD

1270 ABERDEEN

HAWKESBURY

ON K6A 1K7

SOLD TO:

DART AEROSPACE LTD

1270 ABERDEEN

HAWKESBURY

ON K6A 1K7

CREDIT INFORMATION

ROUTE

23-NL-0

01-NL-0

31-NL-0

DELIVERY INSTRUCTIONS

NEXT DIST/ORD: 31 575526

ING-A90584

DELIVERY INSTRUCTIONS (CONT'D.)

DELIVERY INSTRUCTIONS (CONT'D.)

DESCRIPTION - ITEM 1

2.5000 PLATE 7075-T7351 ALUM 8.25" X 5.00"

BLACK W/RED STRIPE

QTY/UNIT ORDERED

PCS/FT. ORDERED

WT. ORDERED

50 PCS PCS

BUNDLES

PCS/FT. SHIPPED

WT. SHIPPED

1 (50)

521

SHAPE

I.A.C.

68

36.360SQF

HEAT INFO

QTY

446114A1-1pc

678111 16pcs

441638A4-33x5

INSTRUCTIONS (CONT'D.)

CERTIFICATE OF CONFORMANCE

A. M. Castle & Co. certifies that the material(s) supplied under this document will meet and conform to the specifications of the product(s) described hereon.

A. M. Castle &amp; Co.

WEIGHT FOR SHIPPING PURPOSES ONLY. SEE INVOICES FOR ACCURATE BILLING WEIGHT. PLEASE SIGN AND DATE DRIVER'S COPY FOR RECEIPT OF MATERIAL AND, IF CHECKED, TEST REPORTS.



DESCRIPTION - ITEM 2

QTY/UNIT ORDERED

PCS/FT. ORDERED

WT. ORDERED

BUNDLES

PCS/FT. SHIPPED

WT. SHIPPED

SHAPE

I.A.C.

**TERMS AND CONDITIONS OF SALE**

SEE DISCLAIMERS AND LIMITATIONS ON THE REVERSE SIDE

INSTRUCTIONS

HEAT INFO

QTY

INSTRUCTIONS (CONT'D.)

DESCRIPTION - ITEM 3

QTY/UNIT ORDERED

PCS/FT. ORDERED

WT. ORDERED

BUNDLES

PCS/FT. SHIPPED

WT. SHIPPED

SHAPE

I.A.C.

ALL EXCEPTIONS FOR SHORTAGE OR DAMAGE MUST BE NOTED ON THE DRIVER COPY & CUSTOMER COPY OF THE DELIVERY RECEIPTS & SIGNED BY THE DRIVER & CUSTOMER. COPY OF SUCH RECEIPT PROPERLY NOTED MUST BE SUBMITTED WITHIN 10 DAYS WHEN CREDIT IS REQUESTED.

INSTRUCTIONS

HEAT INFO

QTY

INSTRUCTIONS (CONT'D.)

NAME (PRINT ONLY)

RECEIVED BY

DATE RECEIVED

PACKING

29-01-09 09:10 FROM-metalex castle

514-695-3281

T-806 P002/008 F-942





29-01-'09 09:10 FROM-metalex castle  
10-14-'08 15:42 FROM-Castle Metals

514-695-3281  
316-522-3453

T-806 P003/008 F-912  
T-086 P085/091 F-496

<b>SHIP TO:</b> A M CASTLE & CO 3050 SOUTH HYDRAULIC WICHITA, KS 67216
<b>SOLD TO:</b> AM CASTLE & CO- SOLD TO 3400 NO. WOLF ROAD FRANKLIN PARK, IL 60131

**KAISER  
ALUMINUM**  
Trentwood Works - Spokane, WA 99215  
Phone: (800) 367-2586

## CERTIFIED TEST REPORT

Serial Number  
4143020

IAC 6879

<b>CUSTOMER PO NUMBER:</b> 23-14488	<b>WORK PACKAGE:</b>	<b>CUSTOMER PART NUMBER:</b> 8879 A97075-80	<b>SHIP RUN/LOAD ID:</b> 101381/8	<b>GOV'T CONTRACT NUMBER:</b>		
<b>KAISER ORDER NO:</b> 1072840	<b>LINE ITEM:</b> 1	<b>SHIP DATE:</b> 30-SEP-2008	<b>ALLOY:</b> 7075	<b>CLAD:</b> BARE	<b>TEMPER:</b> T7351	<b>PRODUCT DESCRIPTION:</b> MILL FINISH PLATE
<b>WEIGHT SHIPPED:</b> 5352 LB	<b>QUANTITY:</b> 3 PCS EST.	<b>BA NUMBER:</b> 2019647	<b>GAUGE:</b> 2.6000 IN	<b>WIDTH:</b> 48.500 IN	<b>LENGTH:</b> 144.500 IN	

### Certified Specifications

AMS 4078/RevG  
ASTM B 209/Rev07  
BSS 7065/RevA  
DPS 4.713/RevAH  
GSS18100/RevG

AMS-QQ-A-250/12  
ASTM B 584/Rev06  
CMMP 025/RevR  
EAC M81011/RevE  
MMS 169/RevN

AMS-STD-2154  
BAC 5439/RevH  
CSTI 006/RevC  
GAMP5 9101/RevB  
PS 21211/RevK

Test Code: 4297

### Test Results

Lot: 441964A4 Cast 182

Drop 20

Ingot 4

(ASTM E8/B557)

Tensile:	Temper	Dir / # Tests	Ultimate KSI (MPA)	Yield KSI (MPA)	Elongation %
	T7351	LT / 2 (Min:Max)	70.6 : 71.4 (487 : 492)	59.0 : 59.1 (407 : 407)	11.5 : 12.2

(ASTM E1004)

Conductivity %IACS :	40.9 Min	41.8 Max
(MS/M) :	23.7 Min	24.2 Max

(ASTM E1251)

Chemistry:	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
Actual	0.08	0.15	1.5	0.01	2.5	0.20	5.6	0.02	0.01	0.00	TOT 0.05

10-7-08  
5250  
9





29-01-'09 09:10 FROM-metalex castle

514-695-3281

T-806 P004/008 F-942

10-14-'08 15:42 FROM-Castle Metals

316-522-3453

T-086 P086/091 F-496

**KAISER  
ALUMINUM**Trentwood Works - Spokane, WA 99215  
Phone: (800) 367-2586**CERTIFIED TEST REPORT**Serial Number  
4143020

Lot: 446114A1 Cast 182

Drop 18

Ingot 5

(ASTM E8/B567)

Tensile: Temper  
T7351Dir / # Tests  
LT / 2 (Min:Max)Ultimate KSI (MPA)  
70.3 : 70.5  
(485 : 486)Yield KSI (MPA)  
58.6 : 59.2  
(404 : 408)Elongation %  
11.3 : 11.4

(ASTM E1004)

Conductivity %IACS :  
(MS/M) :40.4 Min  
23.4 Min40.6 Max  
23.5 Max

(ASTM E1251)

Chemistry:  
ActualSI  
0.12FE  
0.19CU  
1.5MN  
0.05MG  
2.7CR  
0.19ZN  
5.8TI  
0.02V  
0.01ZR  
0.01

TOT

OTHER  
0.05**ALLOY LIMITS**Chemistry:  
7076 MIN  
MAXSI  
0.00  
0.40FE  
0.00  
0.50CU  
1.2  
2.0MN  
0.00  
0.30MG  
2.1  
2.8CR  
0.18  
0.28ZN  
5.1  
6.1TI  
0.00  
0.20V  
0.00  
0.05ZR  
0.00  
0.05OTHER  
EACH  
TOTMAX  
0.05  
0.15

Aluminum Remainder

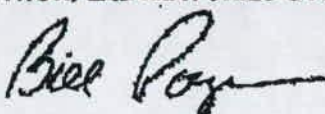
**TEST NOTES**

Metal represented by this test report was immersion  
ultrasonically tested from one side and meets the Class A  
and Class B requirements of all specifications referenced  
on this test report.

**CERTIFICATION**

KAISER ALUMINUM FABRICATED PRODUCTS, LLC (KAISER) HEREBY CERTIFIES THAT METAL SHIPPED UNDER THIS ORDER WAS MELTED IN THE U.S.A OR CANADA AND MANUFACTURED IN THE U.S.A, AND HAS BEEN INSPECTED, TESTED, AND FOUND IN CONFORMANCE WITH THE REQUIREMENTS OF THE APPLICABLE SPECIFICATIONS AS INDICATED HEREIN. ALL METAL WHICH IS SOLUTION HEAT-TREATED COMPLIES WITH AMS 2772. ANY WARRANTY IS LIMITED TO THAT SHOWN ON KAISER'S STANDARD GENERAL TERMS AND CONDITIONS OF SALE. TEST REPORTS ARE ON FILE, SUBJECT TO EXAMINATION. TEST REPORTS SHALL NOT BE REPRODUCED EXCEPT IN FULL, WITHOUT THE WRITTEN APPROVAL OF ALUMINUM FABRICATED PRODUCTS, LLC LABORATORY. THE RECORDING OF FALSE, FICTITIOUS, OR FRAUDULENT STATEMENTS OR ENTRIES ON THE CERTIFICATE MAY BE PUNISHED AS A FELONY UNDER FEDERAL LAW. ISO-9001:2000 CERTIFIED

BILL POYNOR, LABORATORIES SUPERVISOR







29-01-'09 09:10 FROM-metals castle  
07-02-'08 09:31 FROM-Castle Metals  
514-695-3281  
316-522-3453  
T-806 P005/008 F-942  
T-719 P017/022 F-738

CERTIFIED INSPECTION REPORT

Alcoa Inc.

PITTSBURGH, PA DAVENPORT WORKS  
Ship From: RIVERDALE, IA.

We hereby certify that the material covered by this certificate has been inspected with, and has been found to meet, the applicable requirements described therein, including any specifications forming a part of the description and that samples representative of the material meet the composition limits and had the mechanical properties shown on the face of this sheet.  
Per: *Mark J. Vrabec* Mark J. Vrabec  
Director of Manufacturing Davenport Works  
*Kerck P. Young* Kerck P. Young  
Quality Assurance Manager

933989  
Ship Date 0 B.I. No. Invoice No. Alcoa No. Item Page 1  
2008-06-28 3006988 00000 5171826-1  
P.O. No./Govt Contract No. Customer Mfg Order  
23-14132 CASTLE A M-CLEVELA DS-71826-1

Ship To: A M CASTLE & COMPANY  
3050 SOUTH HYDRAULIC  
WICHITA 67216 KS

Item Description  
2.5 IN TK (+.0750 -.0750) X 48.5 IN W (+.3125 -  
0.000) X 144.5 IN LH (+.5 -0.0) CAT D 164168 (N) A/T 7075-  
T7351 RECTANGLE MILL FINISH, US1 3MM DEAD ZONE REQ'D BOTH SIDES,  
SAWED (IAC 6879) EXC MRK A97075-60 REV 22 AMS-QQ-A-250/12 IS 2007 AMS-  
STD-2154 EXC MRK AMS4078 REV G EXC MRK ASTM209  
REV 07 ASTM594 REV 06 B887055 REV A  
EXC MRK AMS159 REV N PS21211 REV K ((MARKED))  
KRAFT PAPER INTERLEAVED  
MAX GROSS SKID WGT: 4500 LB QUAN TOL +/-  
25 % US1 CL A 3 MM CQR 0137890 REV 16 CUST REQ 08-07-  
01 \*\*\* W/E 08-07-12 \*\*\*

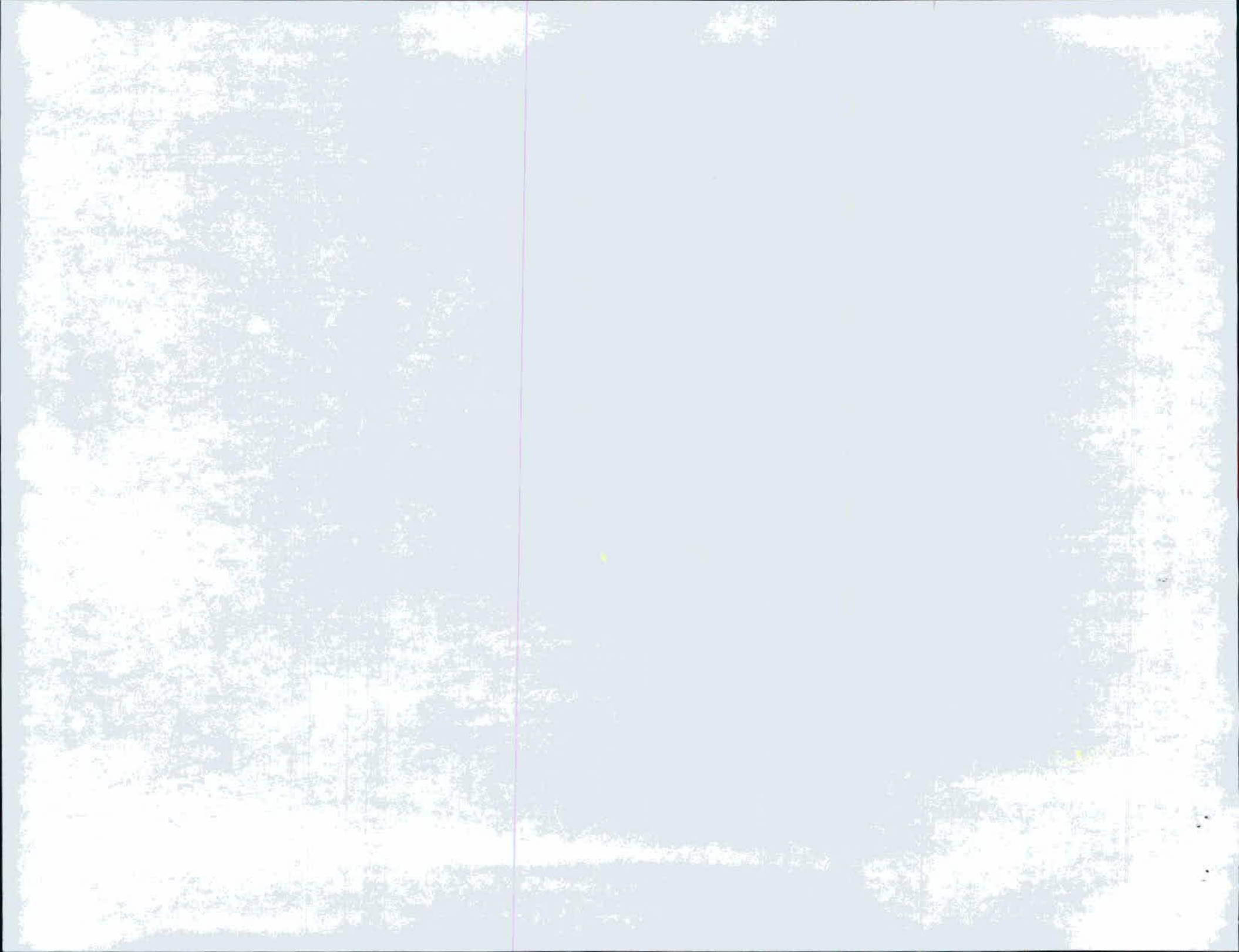
Num	Package Ticket	Lot	Weight	Quantity	UOM	Pc Id/Serl
1	652192	678111 ✓	3548	2	PC	

Notes for CQR: 0137890.16  
PRODUCT PRODUCED TO THE REQUIREMENTS OF MIL-STD-2154 ALSO MEET THE REQUIREMENTS OF AMS-STD-2154. PRODUCT PRODUCED TO THE REQUIREMENTS OF AMS-STD-2154 ALSO MEET THE REQUIREMENTS OF MIL-STD-2154.  
THIS MATERIAL HAS BEEN ULTRASONICALLY INSPECTED FULLY IMMERSION - TYPE I.  
PRODUCT PRODUCED AND MARKED TO THE REQUIREMENTS OF AMS-QQ-A-250/12 ALSO MEETS THE REQUIREMENTS OF QQ-A-250/12F. PRODUCT PRODUCED AND MARKED TO THE REQUIREMENTS OF QQ-A-250/12 F ALSO MEETS THE REQUIREMENTS OF AMS-QQ-A-250/12.  
Exception to Spec A97075-60 ; Revision: 22 Issue: Letter dated 2007-05-14 from AMESON, DENNIS T to PLATTER, BARE .

CQR: 0137890.16 -Specification Limits -----

			UTS	TYS	HL4D							
Temp	Dir		KSI	KSI	PCT							
T7351	Long Transv.	Max										
		Min	66.0	52.0	6							
T7351	Elec. Cond. (EC)	* MIN	38.0	PCT								
Chemical Composition			SI	FE	CU	MN	MG	CR	ZN	TI	Other Each	Other Total Aluminum
Alloy	7075	Max	0.40	0.50	2.0	0.30	2.9	0.28	6.1	0.20	0.05	0.15
		Min			1.2		2.1	0.18	5.1			REMAIN

CASTLE METALS-WIC  
DATE REC'D 6-30-08  
REC'D FROM 4754  
APPROVED BY *[Signature]*





T-806 P006/008 F-942

514-695-3281

29-01-'09 09:10 FROM-metalex castle

T-719 P018/022 F-738

316-522-3453

07-02-'08 09:32 FROM-Castle Metals

## CERTIFIED INSPECTION REPORT

Alcoa Inc.

PITTSBURGH, PA DAVENPORT WORKS

Ship From: RIVERDALE, IA.

We hereby certify that the material covered by this certificate has been inspected with, and has been found to meet, the applicable requirements described therein, including any specifications forming a part of the description and that samples representative of the material met the composition limits and had the mechanical properties shown on the face of this sheet.

*Mark J. Vrabec*

Mark J. Vrabec  
Director of Manufacturing Davenport Works

*Kerina P. Young*

Kerina P. Young  
Quality Assurance Manager

933989

Ship Date

0

B.L. No.

2008-06-28

3006888

Invoice No.

00000

Alcoa No. Item

5171826-1

Page 2

P.O. No./Govt Contract No.

23-14132

Customer

Mfg Order

CASTLE A M-CLEVELA DS-71826-1

CQR: 0137890.16 -Specification Limits (cont.) -----

Lot: 678111 - Mechanical, Physical, Metallography, Quantometer Results -----

Temp	Dir	Mo->	UTS	TYS	ELAD
		Test	KSI	KSI	PCT
T7351	Long Transv.	3	70.1	57.9	10.4
			69.8	57.8	10.3
			70.4	58.5	10.2

T7351 Elect Cond  $\pm$ IACS 40.6 41.2 41.0 PCT

Cast Number	Chemical	SI	FE	CU	MN	MG	CR	ZN	TI
H9071012	Actuals	0.06	0.28	1.6	0.02	2.5	0.19	5.7	0.02

This material was melted in the United States or a Qualifying Country [REF DFARS 225.872.1(a)]; it was manufactured in the United States

<b>SHIP TO:</b> A M CASTLE & CO 3400 NO. WOLF ROAD FRANKLIN PARK, IL 60131
<b>SOLD TO:</b> AM CASTLE & CO- SOLD TO 3400 NO. WOLF ROAD FRANKLIN PARK, IL 60131

# KAISER ALUMINUM

Trentwood Works - Spokane, WA 99215  
 Phone: (800) 367-2586

## CERTIFIED TEST REPORT

Serial Number  
 4135307

CUSTOMER PO NUMBER: 01-49574		WORK PACKAGE:		CUSTOMER PART NUMBER: 6679 A87075-60		SHIP RUN/LOAD ID: 101325/22		GOV'T CONTRACT NUMBER:	
KAISER ORDER NO: 1009100	LINE ITEM: 1	SHIP DATE: 14-JUL-2008	ALLOY: 7075	CLAD: BARE	TEMPER: T7351	PRODUCT DESCRIPTION: MILL FINISH PLATE			
WEIGHT SHIPPED: 5404 LB	QUANTITY: 3 PCS EST.	B/L NUMBER: 2018626	GUAGE: 2.5000 IN	WIDTH: 48.500 IN	LENGTH: 144.500 IN				

### Certified Specifications

AMS 4078/RevG  
 ASTM B 209/Rev07  
 BSS 7055/RevA  
 DPS 4.713/RevAH  
 GSS16100/RevG

AMS-CQ-A-250/12  
 ASTM B 594/Rev06  
 CMMP 025/RevR  
 EAC M31011/RevE  
 MMS 159/RevN

AMS-STD-2154  
 BAC 5439/RevH  
 CSTI 008/RevC  
 GAMPS 9101/RevB  
 PS 21211/RevK

Test Code: 4297

### Test Results

\* Lot: 441270AB Cast 175

Drop 40

Ingot 3

(ASTM E8/B557)

Tensile:	Temper	Dir / # Tests	Ultimate KSI (MPA)	Yield KSI (MPA)	Elongation %
	T7351	LT / 2 (Min:Max)	70.4 : 71.0 (485 : 490)	59.2 : 59.7 (408 : 412)	11.8 : 12.0

(ASTM E1004)

Conductivity %IACS :	41.3 Min	41.7 Max
(MS/M) :	24.0 Min	24.2 Max

(ASTM E1251)

Chemistry:	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
Actual	0.08	0.16	1.4	0.01	2.5	0.20	5.7	0.03	0.01	0.01	TOT 0.04

CASTLE METALS CORP.  
 DATE RCVD 7/18/08  
 IAC 6819  
 APPROVED BY W



**KAISER  
ALUMINUM**

Trentwood Works - Spokane, WA 99215

Phone: (800) 387-2586

**CERTIFIED TEST REPORT**

Serial Number

4135307

Lot: 441638A4 Cast 175 Drop 26 Ingot 4

(ASTM E8/B567)

Tensile:	Temper	Dir / # Tests	Ultimate KSI (MPA)	Yield KSI (MPA)	Elongation %
	T7351	LT / 2 (Min:Max)	71.1 : 72.1 (490 : 497)	59.8 : 60.9 (412 : 420)	10.7 : 10.8

(ASTM E1004)

Conductivity %IACS :	40.4 Min	41.4 Max
(MS/M) :	23.4 Min	24.0 Max

(ASTM E1251)

Chemistry:	SI	FE	CU	MN	MG	CF	ZN	TI	V	ZR	OTHER
Actual	0.09	0.20	1.4	0.02	2.5	0.20	5.5	0.03	0.01	0.01	TOT 0.05

**ALLOY LIMITS**

Chemistry:	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER	MAX
7075 MIN	0.00	0.00	1.2	0.00	2.1	0.16	5.1	0.00	0.00	0.00	EACH	0.05
MAX	0.40	0.60	2.0	0.30	2.9	0.28	6.1	0.20	0.05	0.05	TOT	0.15

Aluminum Remainder

**TEST NOTES**

Metal represented by this test report was immersion ultrasonically tested from one side and meets the Class A and Class B requirements of all specifications referenced on this test report.

**CERTIFICATION**

KAISER ALUMINUM FABRICATED PRODUCTS, LLC (KAISER) HEREBY CERTIFIES THAT METAL SHIPPED UNDER THIS ORDER WAS MELTED IN THE U.S.A OR CANADA AND MANUFACTURED IN THE U.S.A. AND HAS BEEN INSPECTED, TESTED, AND FOUND IN CONFORMANCE WITH THE REQUIREMENTS OF THE APPLICABLE SPECIFICATIONS AS INDICATED HEREIN. ALL METAL WHICH IS SOLUTION HEAT-TREATED COMPLIES WITH AMS 2772. ANY WARRANTY IS LIMITED TO THAT SHOWN ON KAISER'S STANDARD GENERAL TERMS AND CONDITIONS OF SALE. TEST REPORTS ARE ON FILE, SUBJECT TO EXAMINATION. TEST REPORTS SHALL NOT BE REPRODUCED EXCEPT IN FULL, WITHOUT THE WRITTEN APPROVAL OF ALUMINUM FABRICATED PRODUCTS, LLC LABORATORY. THE RECORDING OF FALSE, FICTITIOUS, OR FRAUDULANT STATEMENTS OR ENTRIES ON THE CERTIFICATE MAY BE PUNISHED AS A FELONY UNDER FEDERAL LAW. ISO-9001:2000 CERTIFIED

BILL POYNOR, LABORATORIES SUPERVISOR

